

GENERAL ALIGNING INSTRUCTIONS

Models TH-3, TH-4, TP-4, TH-5, TP-5, TP-10, TP-11, TP-12

The same general procedure is followed in aligning the compensating condensers in any of the above listed models.

EQUIPMENT REQUIRED

Signal Generator Philco Model 077 or 177 should be used.

Aligning Indicator Philco Model 027 and Model 028 circuit testers which contain an audio output meter and vacuum tube voltmeter. Either of the vacuum tube voltmeter or the audio

output meters may be used as an aligning indicator and are connected as given under "Connecting Aligning Instruments".

Tools: Fibre handle aligning screw driver, Philco Part No. 45-2610.

CONNECTING ALIGNING INSTRUMENTS

Audio Output Meter: If an aligning indicator of this type is used, connect it to the plate and screen terminals of the output tube.

Vacuum Tube Voltmeter: To use the vacuum tube voltmeter as an aligning indicator, make the following connections:

Attach the negative terminal of the voltmeter to any point in the circuit where the A.V.C. voltage can be obtained. Connect the positive terminal to the ground connection of the receiver. In AC-DC sets the positive (+) terminal of the vacuum tube voltmeter should be connected to (B—) of the receiver. (Cathode 7C6.)

For aligning receivers with loktal type tubes, an aligning adaptor, Philco Part No. 45-2767 may be used with the vacuum tube voltmeter. To use the adaptor, remove the second detector tube from its socket and insert the aligning adaptor in the socket, then replace the tube in the adaptor. Connect the negative terminal of the vacuum tube voltmeter to the light colored wire which protrudes from the side of the adaptor.

Attach the positive terminal of the vacuum tube voltmeter to the black wire of the adaptor.

Signal Generator: When adjusting the I.F. padders, the high side of the signal generator is connected through a .004 mfd. condenser to the antenna section of the tuning condenser. Connect the ground or low side of the generator to the chassis. It may be necessary when adjusting AC-DC models to reverse the power plug to eliminate hum.

The R.F. and oscillator padders are aligned with the high side of the signal generator connected to the antenna of the receiver through a 100 mmfd. condenser.

After connecting the aligning instruments, adjust the compensators on all models in the order as shown in the tabulation below. The first and second I.F. transformers in all models are located on the top and bottom sections of the chassis respectively. The antenna and oscillator padders are located on the tuning condenser.

Opera- tions in Order	SIGNAL GENERATOR		RECEIVER			SPECIAL INSTRUCTIONS
	Output Connections to Receiver	Dial Setting	Dial Setting	Control Setting	Adjust Com- pensators in Order	
1	Ant. Section of Tuning Cond.	470 K. C.	540 K. C. Tuning Cond. closed	Vol. Max.	1st & 2nd I.F.	Push in manual button on push button models
2	Ant. Ter.	1700 K. C.	1700 K. C.	Vol. Max.	"Osc"	Note A and B
3	Ant. Ter.	1500 K. C.	1500 K. C.	Vol. Max.	"Ant"	Note B

NOTE A — DIAL CALIBRATION: With the exception of Models TP-10 and TP-11 the dial pointers are adjusted by closing the tuning condenser (plates fully meshed) and setting the pointers on the dot below 55 on the dial.

NOTE B—The alignment procedure for the I.F. padders in Models TP-10 and TP-11 is the same as that given above. The antenna and oscillator padders of these models, however, are adjusted as follows:

1. Turn the tuning condenser to the extreme high frequency position (all plates out of mesh).
2. Insert a .004" gauge between the stationary and rotor plates of the oscillator condenser. If the gauge is not handy, a piece of bond writing paper can be used. After inserting gauge, turn rotor toward the low frequency end so that the gauge will be held in position.
3. Set signal generator at 1720 K.C. and tune oscillator padder for maximum reading on the output meter.

4. Remove gauge and set signal generator to 1500 K.C. and tune tuning condenser for maximum reading on this signal, then adjust the antenna padder for maximum output.

5. Place set in cabinet so that the tuning arm on the tuning condenser engages the dial on the cabinet. After placing receiver in the cabinet and it is found that the dial does not track properly with station signals, the dial can be calibrated as follows: Set the signal generator to a low frequency signal (600 K.C.) and tune receiver until signal shows maximum reading on the output meter. The dial is then set to this signal by inserting a 6-32 Phillips screw driver to the adjustment screw on the tuning condenser pulley. Loosen screw and slightly turn dial so that it reads 600 K.C. then retighten screw. When doing this, however, precaution should be taken so that the tuning condenser is not disturbed while dial is being adjusted and screw is being tightened or loosened.